

OFS CASE STUDY

► PRE-PRINT



Machines at plant with OFS installed:
2x Cobden Chadwick 108" presses
1x Uteco Jade 11 press
1x Fischer & Krecke 94 press

LARGEST PRE-PRINT PLANT IN THE SOUTHERN HEMISPHERE

In 2005 OFS was installed into one of the world's largest pre-print plants. The facility has 4 presses and produces printed liners on wide flexo presses, up to 2800mm in width.

Since starting to use OFS, the plant achieved a 35% increase in run time and an increase in run speeds. Wastage has dropped by some 25% and changeover time has reduced by over 60%. In other words before OFS was installed, the plant was producing about 2900 meters per press per hour, and today it is producing some 4200 meters per press per hour.

One of the main drivers of this excellent outcome was the business changing its KPI structure to take advantage of OFS. This led to greater ownership and accountability at all levels, giving people a better understanding via a "scoreboard" approach to performance management. The information supplied by OFS became a key component of the performance appraisal system used by the business.



"Our entire production focus has been changed. All key managers are present to review machine speeds, stoppages and production schedule status, always aiming to be ahead of targets.

We use OFS to collect stoppage reasons which are then assigned to managers. Each manager is then held accountable to stoppage KPIs and targets in their area of responsibility. OFS makes this possible through its 'swipe card' security features.

In this way, OFS has helped us to create ownership and accountability at all levels of our business. Our managers now come to meetings prepared, having identified the issues and root causes and advise actions being taken to prevent recurrences."

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and accountability at all levels of our business"*

Steve Taplin – Factory Manager

